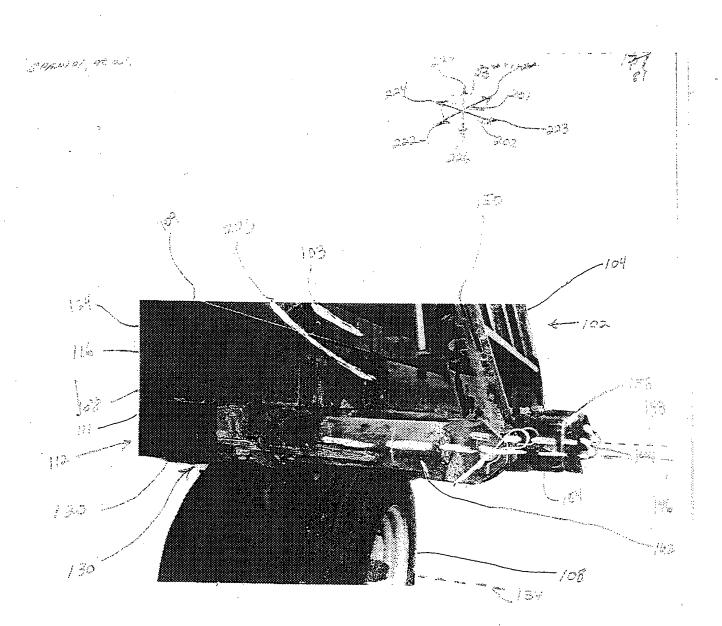
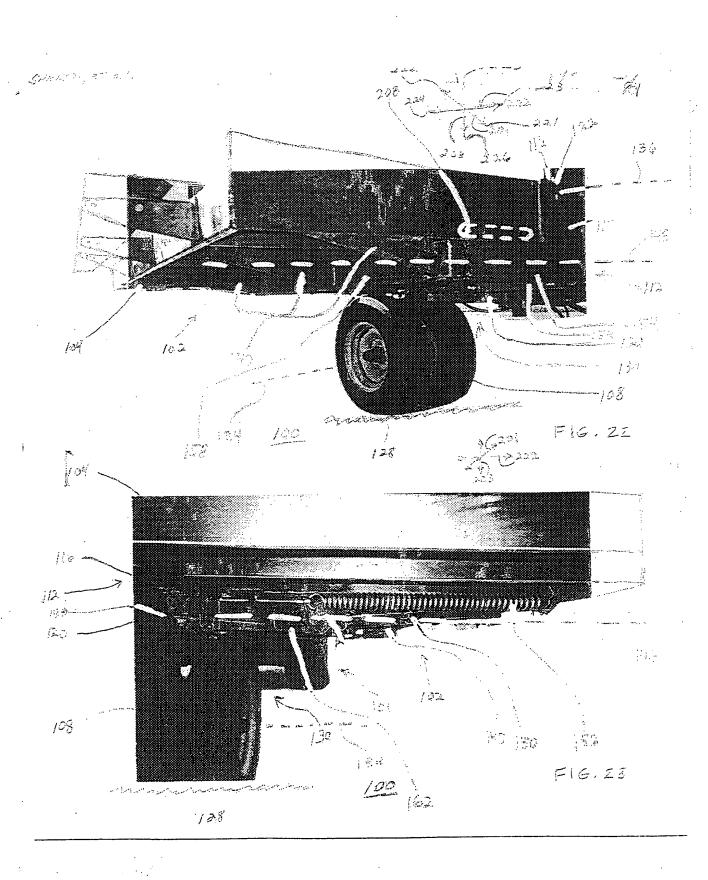


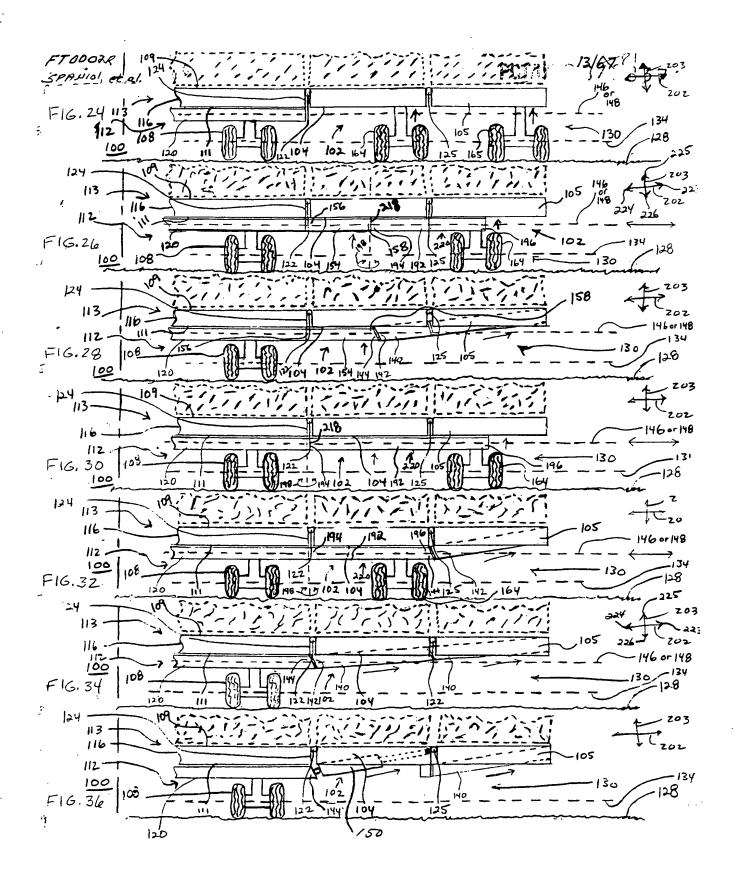
....

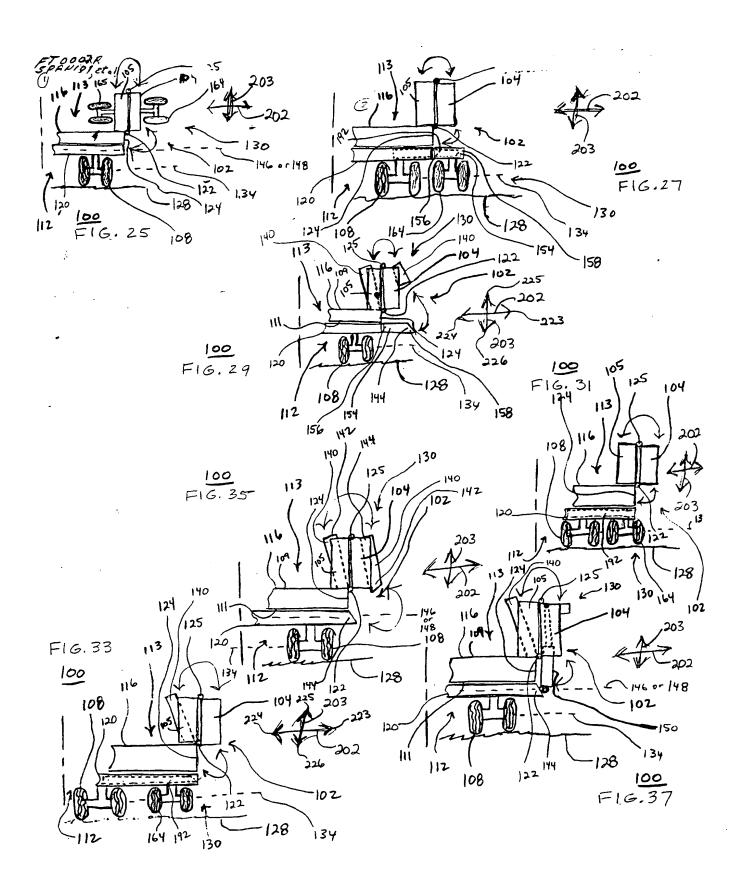


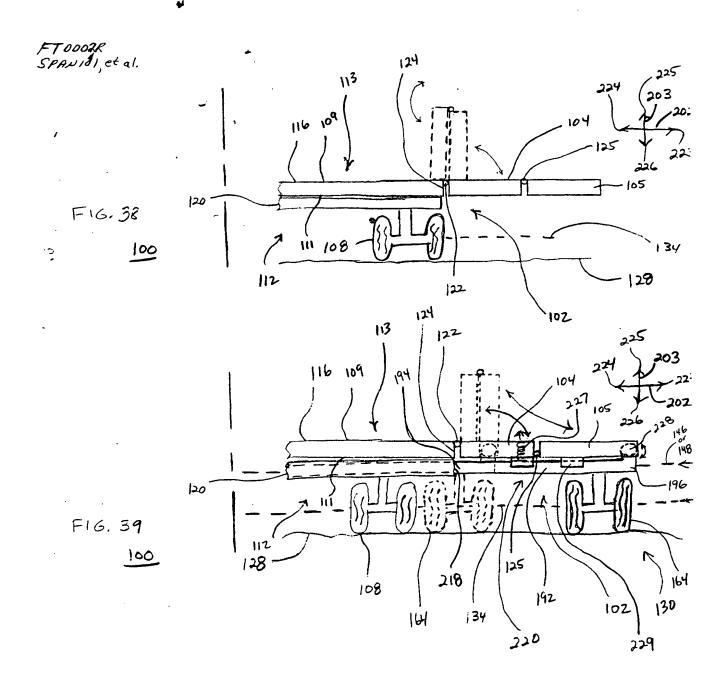
100

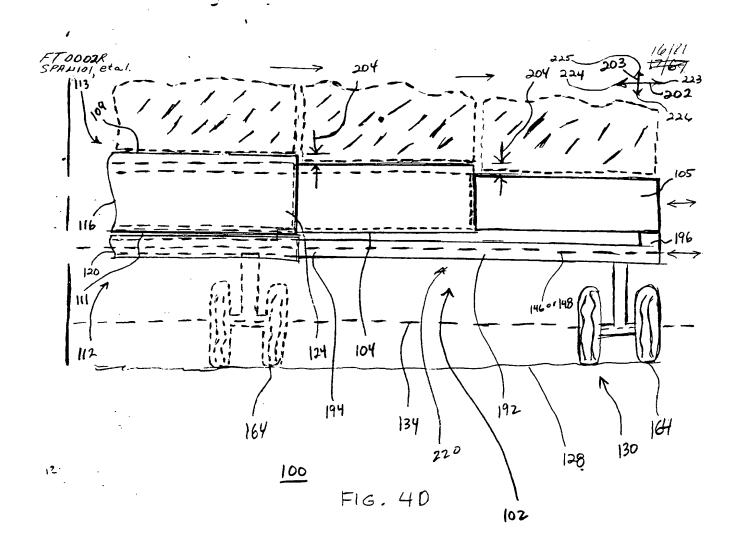
F16, 21











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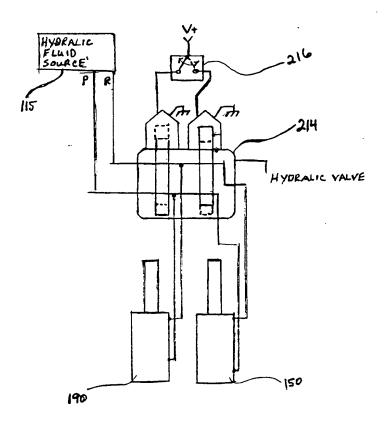


FIG. 41

vv	0 00/24242						
			18	/ 81			
			Connec	ted to	connected to		cted to
		5	extension		extension table	Main	Frame
	,		1	7	SECOND (150)	THIRD (154)	FOURTH (sa)
FIRST SUPPORT NO		SUPPORT WHEEL	FRAME	FRAME	FRAME	FRAME (192) EXTENSION	
	stem	SUPPORT		EVITENSION	MEMBER.	EXTENSION MEMIBER	MEMBER
- (	130)		(164)	MEMBER (ex: truss )	(ex: cylinder)	(ex:fixed frame)	(ex: moveable frame)
				•			
SECOND SUPPORT			-				
	ystem						
(	130);						
·		i	- <del></del>				<u></u>
٠.	NO						,
	SUPPORT		2	3	4	5	6
ī							
	SUPPORT						
ره و	WHEEL	7	8	9	10	11	12
42	(144)	1	0	•		• •	
Connected to	FIRST (140)					- <del></del>	
9 3	FRAME		1.4.			10	40
	EXTENSION MEMBER	13	14	15	16	17	18
<u> </u>	_(ex:truss)						4
5 g	SECOND FRAME						
45	EXTENSION	. 19	20	21	22	23	24
Connected Pas- Modul	MEMBER (ex:cylinder)		•	•	- •		
	THIRD (154)	<u>.</u> İ					-
ني	FRAME 1	1	21	1 <b>57</b>	20	20	20
Man Fiame	MEMBER.	25	26	27	28	29	30
Abi	(exifixed frame)						<u></u>
40	FOURTHLAN	i					

F1G, 42

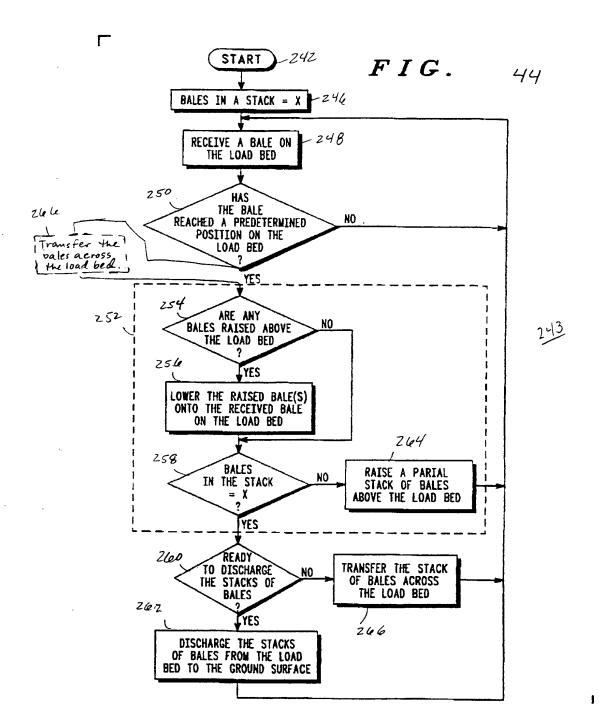
Start - - 20 FIG. 43 232

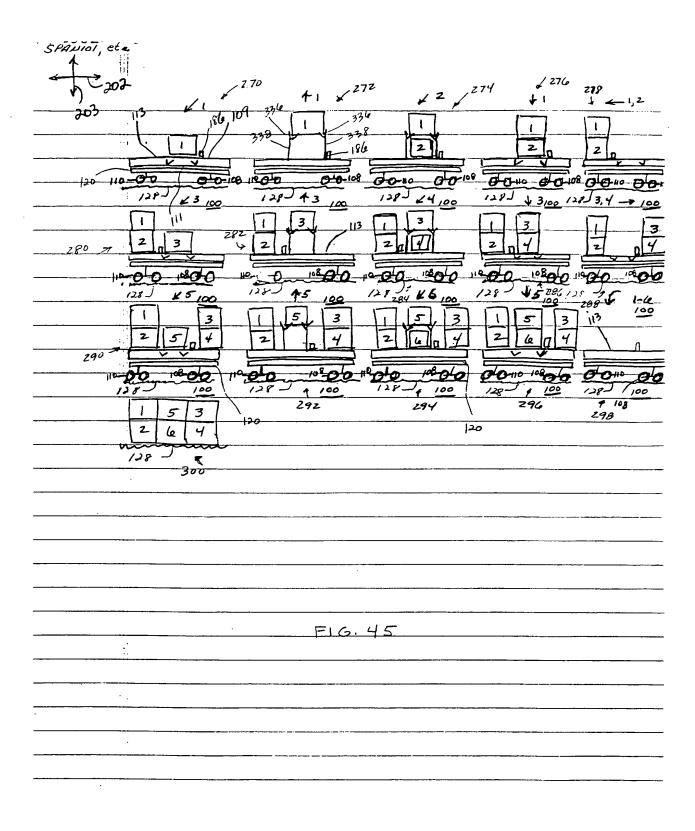
Receive a plunality of balls on a bale receiving portion of a substantially planar load bed along a bale receiving axis, wherein the bale receiving portion is disposed within a perimeter of the boad bed, wherein the bale receiving axis is disposed substantially parallel to a longitudinal axis of the load bed, and wherein the bales are received in a 232 bele receiving direction essentially appoint to an accumulator traveling direction.

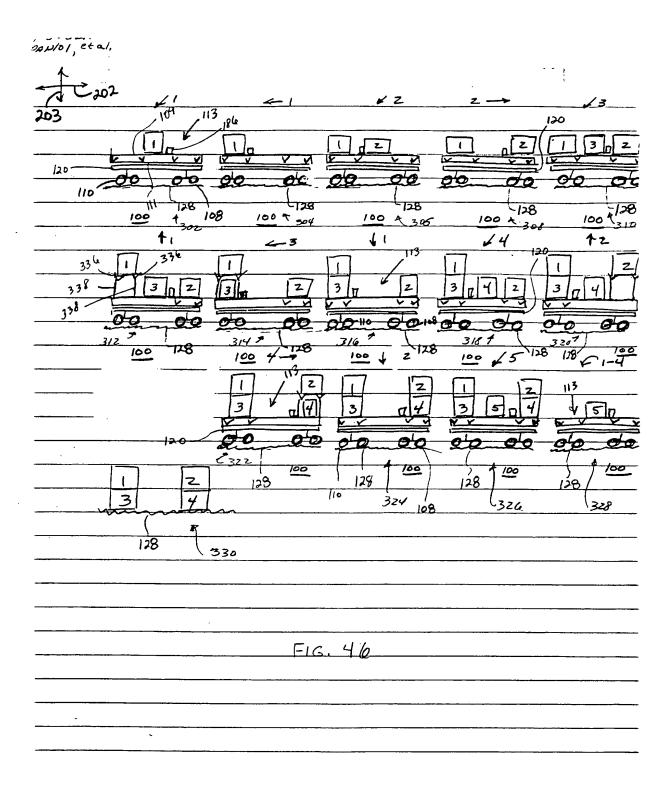
form a stack of bales in the load bed preferably, on the lak receiving portion) dong a bale stacking whis disposed vertically transverse to the bale receiving axis, where the stack of bales includes at least a first bale and a second bale in diest contact with each other along the vertical axis.

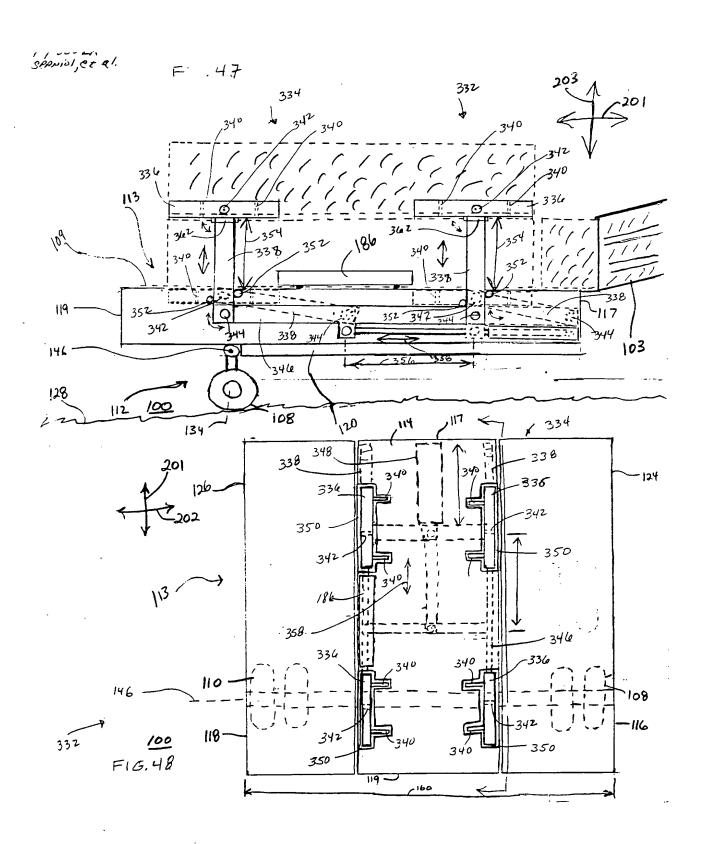
Transfer the plurality of bales (preferably, the stack of bales) seroes the load bed along a bale transferring the designed horizontally transverse to the bale receiving apis and the bale stacking apis and disposed substantially parallel to a lateral axis of the load bed to accumulate a plurality of stacks of tales on the load bed

Discharge the plurality of bales (preferally, the plurality of the stacks of bales) accumulated on the load bed (preferally, including the bale receiving portion) from the load bed feel to a ground surface along a leak discharge axis, substantially parallel to the longitudinal axis, and in a bale discharge direction, essentially opposite to the accumulator traveling direction.









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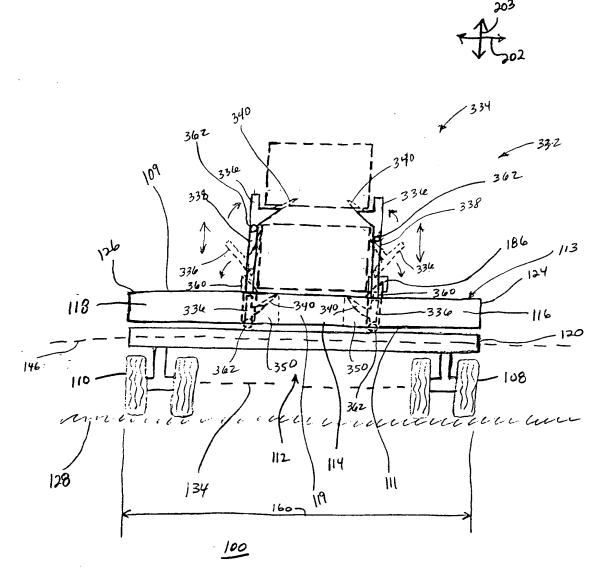
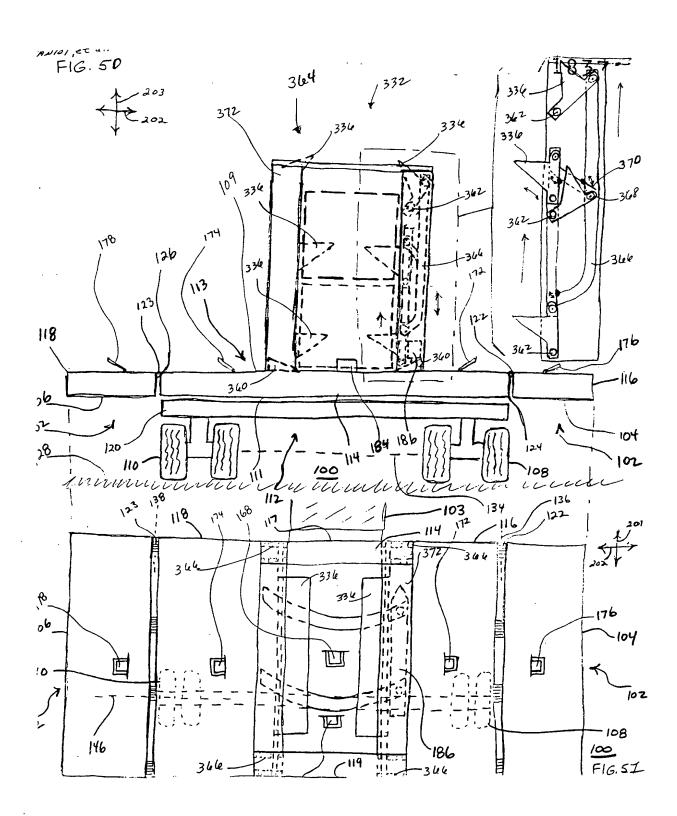
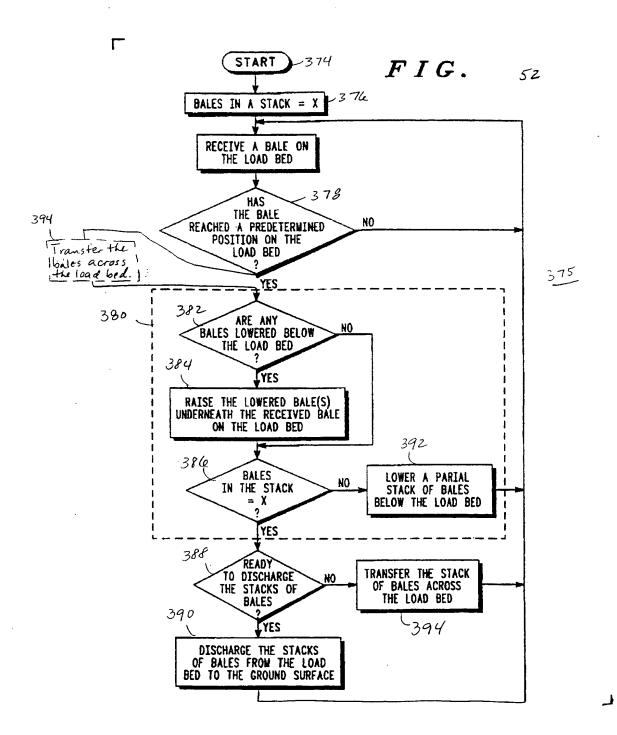
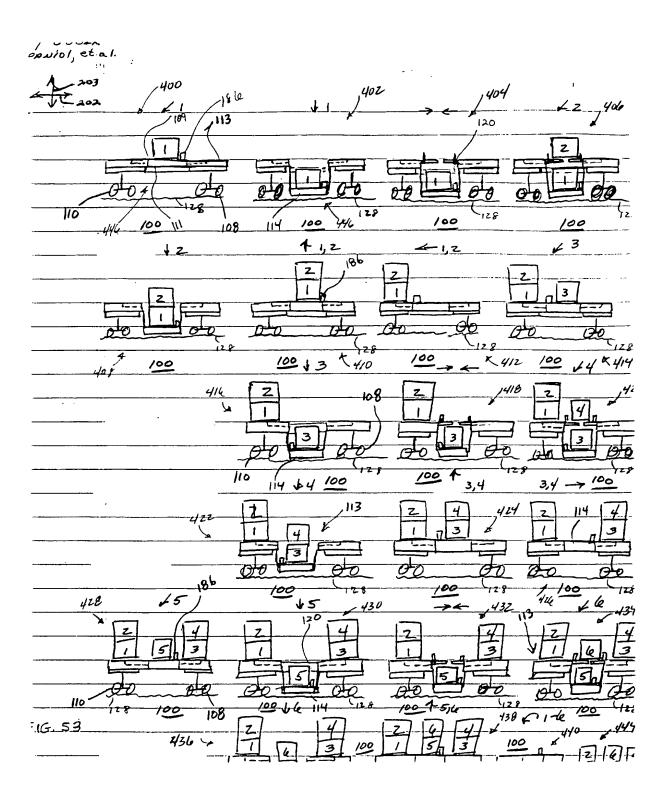
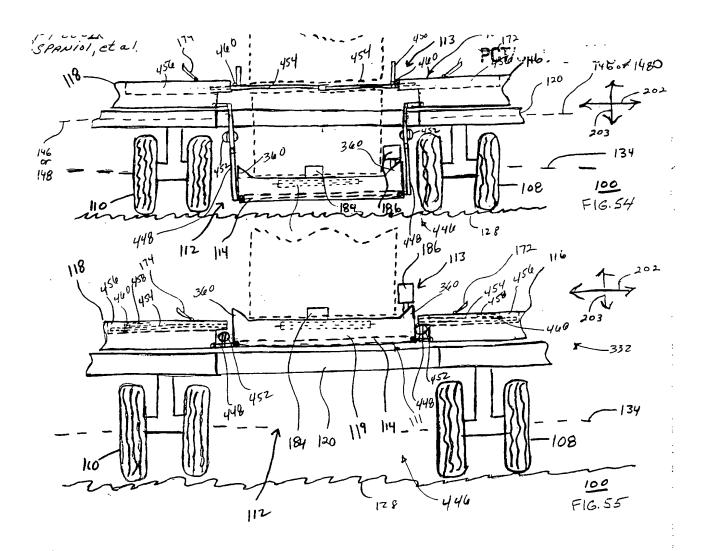


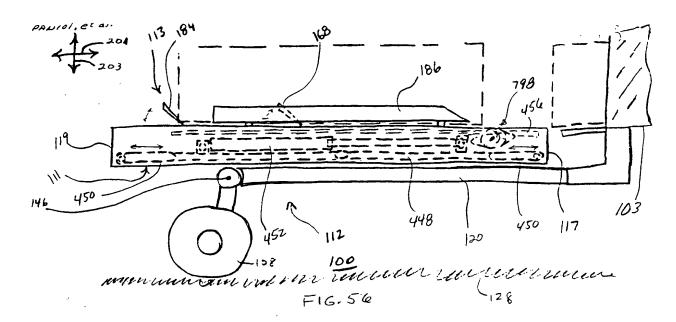
FIG. 49

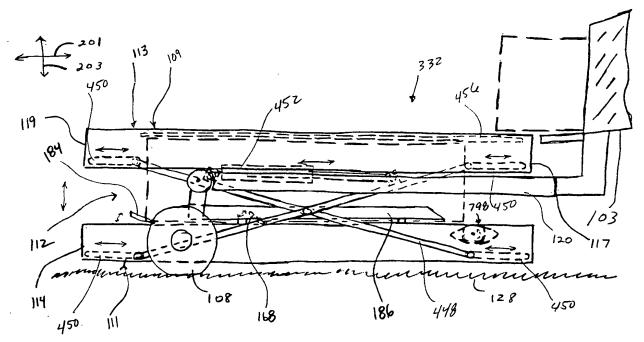




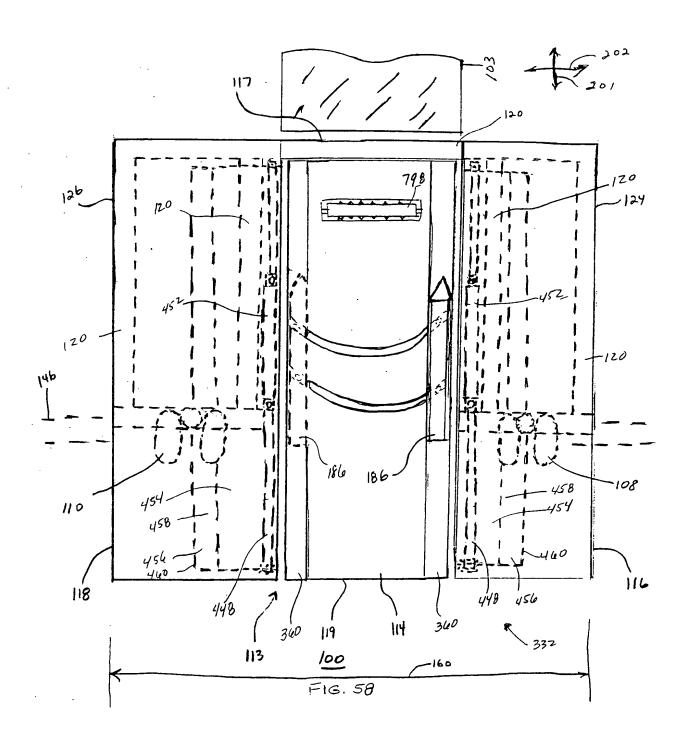


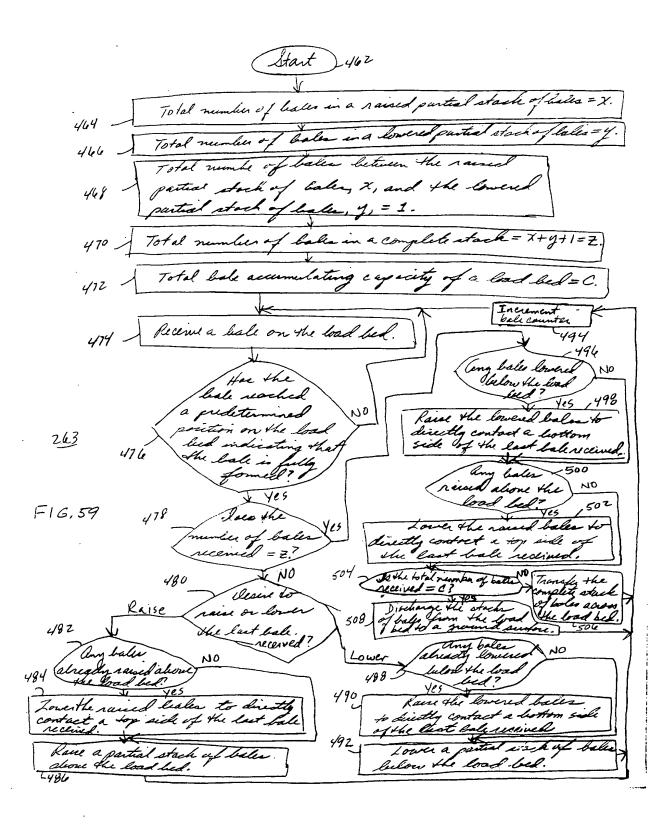


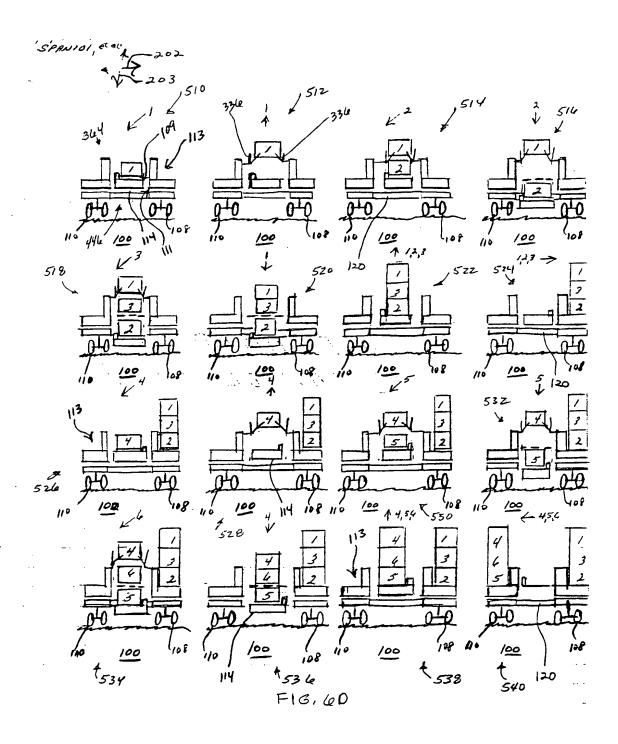




<u>100</u> FIG. 57







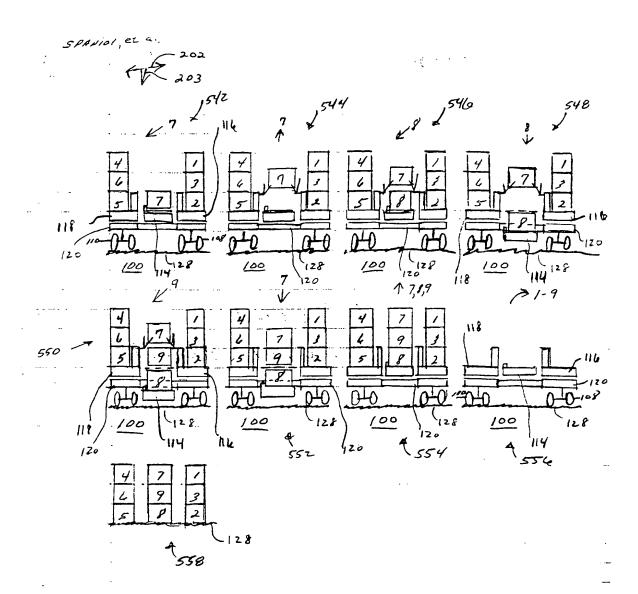
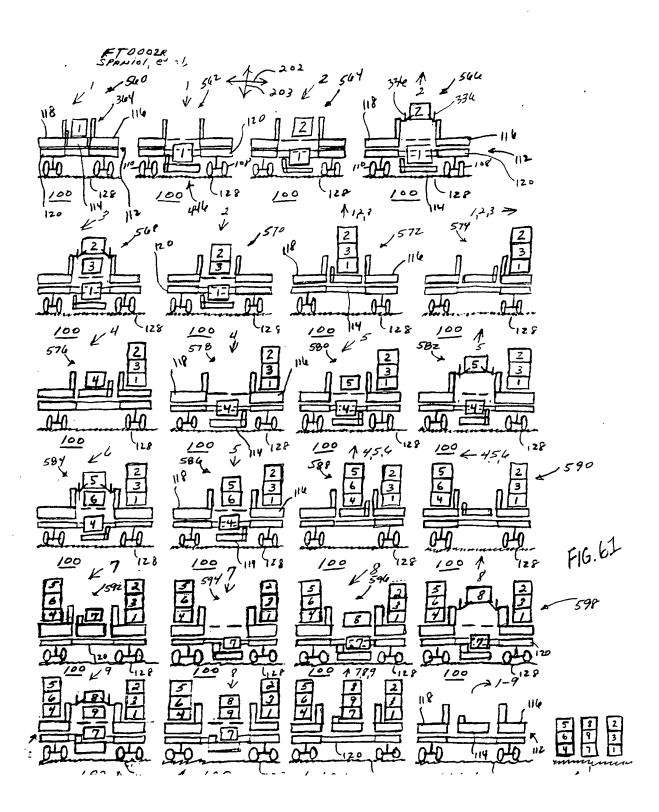


FIG. 60 (cont.)



11- Start 15/8

Receive a plurality of bales on a that receiving portion of a first substantially planar load led along a bale receiving axis, wherein the first bale receiving portion is disposed within a perimeter of the first load bed, wherein the bale receiving axis is disposed substantially parallel to a longitudinal axis of the accumulator, and wherein the bales are received in a bale receiving direction essentially opposite to an accumulator traveling direction.

Transferring axis responsent to receiving the bales on first load bed, wherein the bale transferring axis is disposed for foregortally transverse to the bale receiving axis and disposed substantially parallel to a lateral axis of the accumulator. To accumulate the bale on the first load bed?

pecening the plurality of balls on a second bull recurring portion of a second substantially planar balled, where the second bale recurring portion is disposed within a primeter of the second load bed, wherein

the first load hed is disposed substantially penalled to the second load hed and vertically displaced relative to the second load hed along a common load hed axis, wherein the common load hed axis is disposed vertically transverse to the bale receiving axis and the hale transferring axis

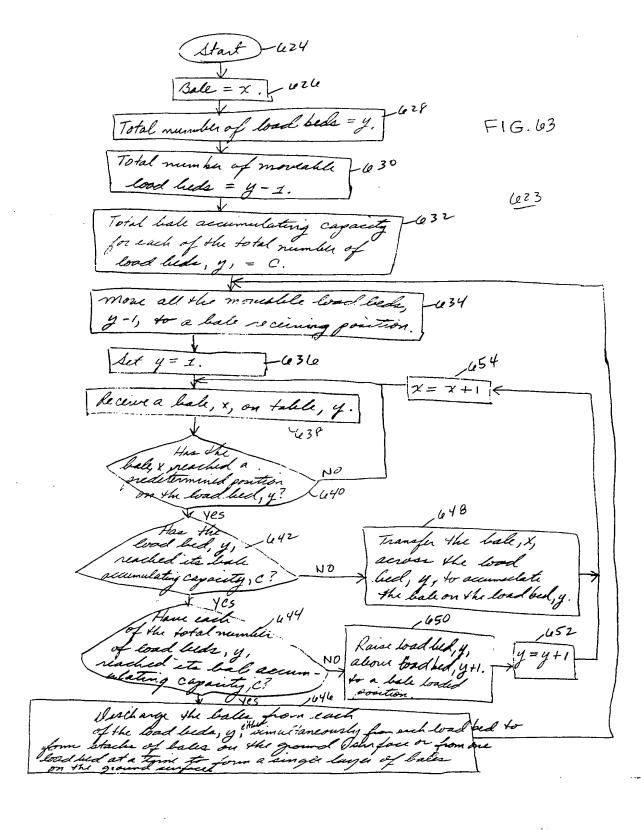
414

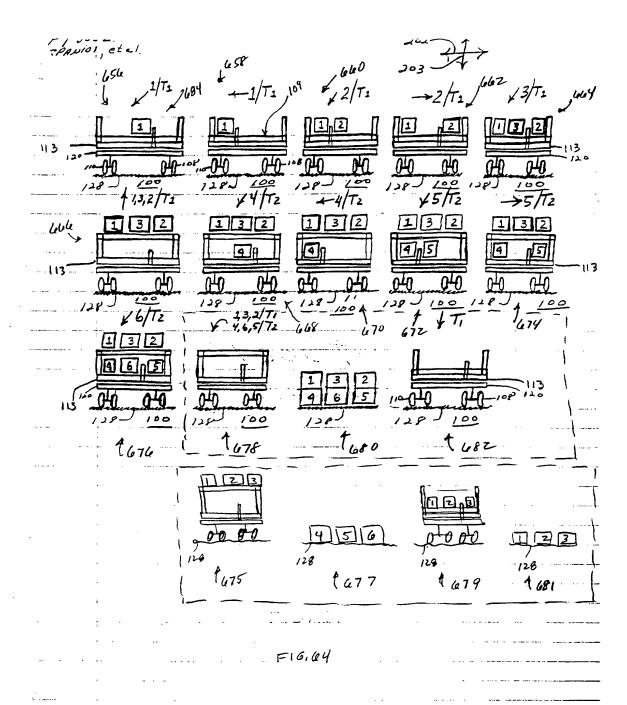
Transfer the . les across the second los les along the bale transfering axis responsing to receiving the bales on the second load bed to accumulate the bales on the second load bed.

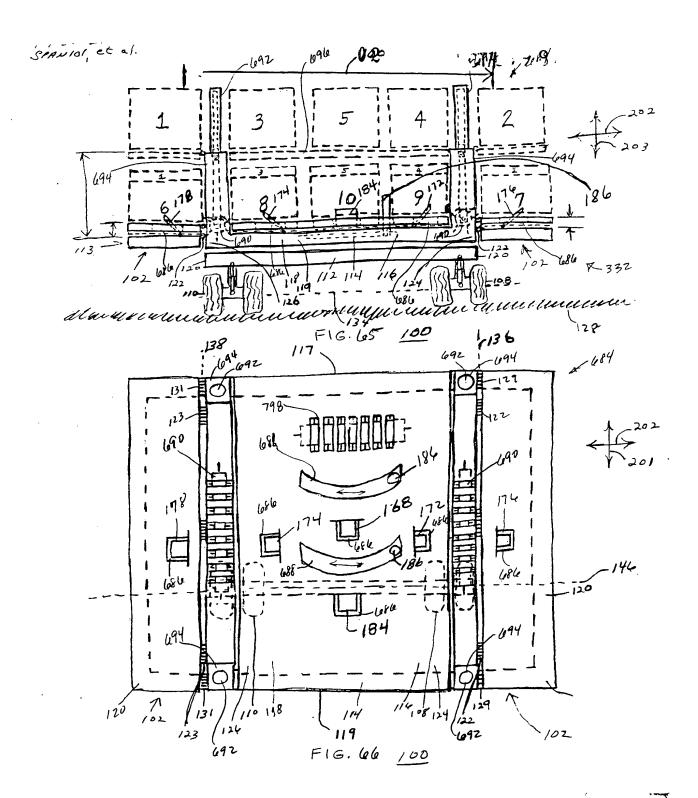
Durcharge the bales accumulated on the first load bed and the bales accumulated on the second load bed from the first load bed and the second load bed from the first load bed and the second load bed, respectively to a ground surface along a bale discharging axis, substantially parallel to the longitudinel axis, and in a bale discharging direction, essentially opposite to the securalator traveling direction, whering the bales are discharged from the first load bed and the second load bed either simultaneously to form stacks of bales on the ground surface or from one of the first load bed and the second load bed at a time to form a single layer of bales on the ground surface.

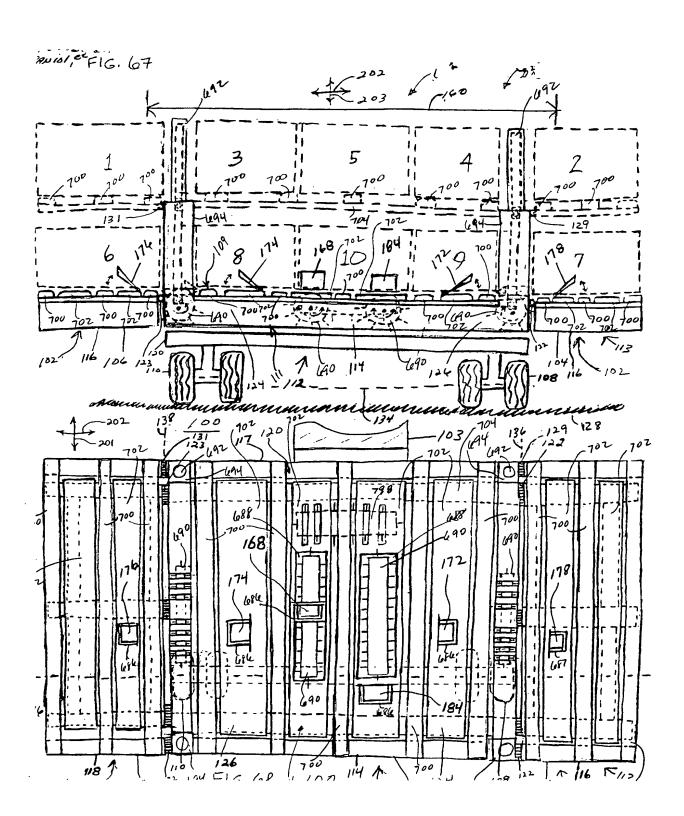
1622

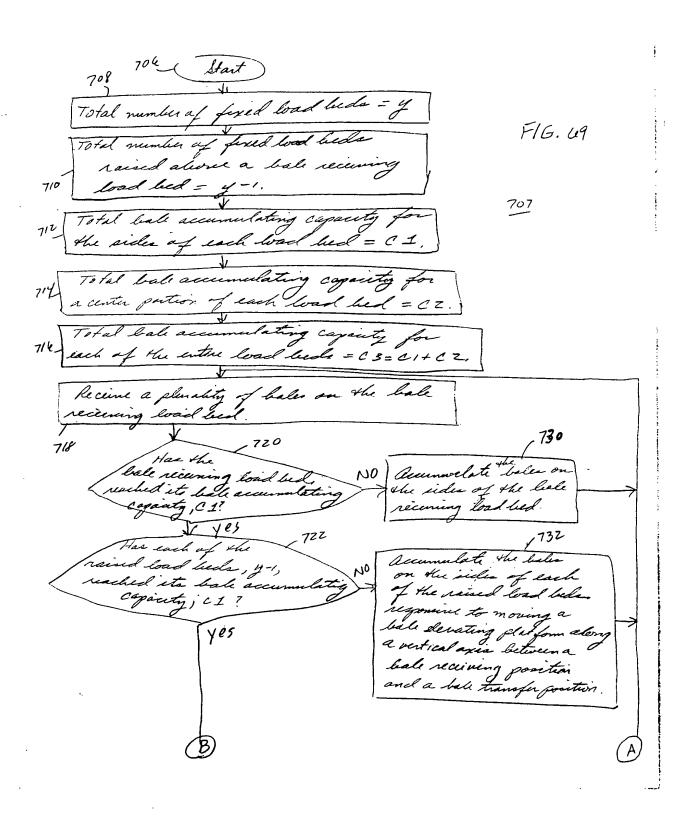
F16. 62 (cont.)











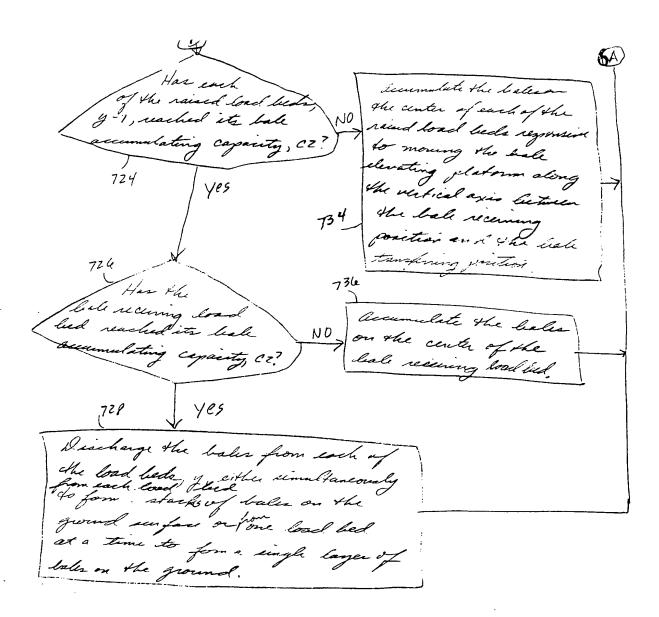
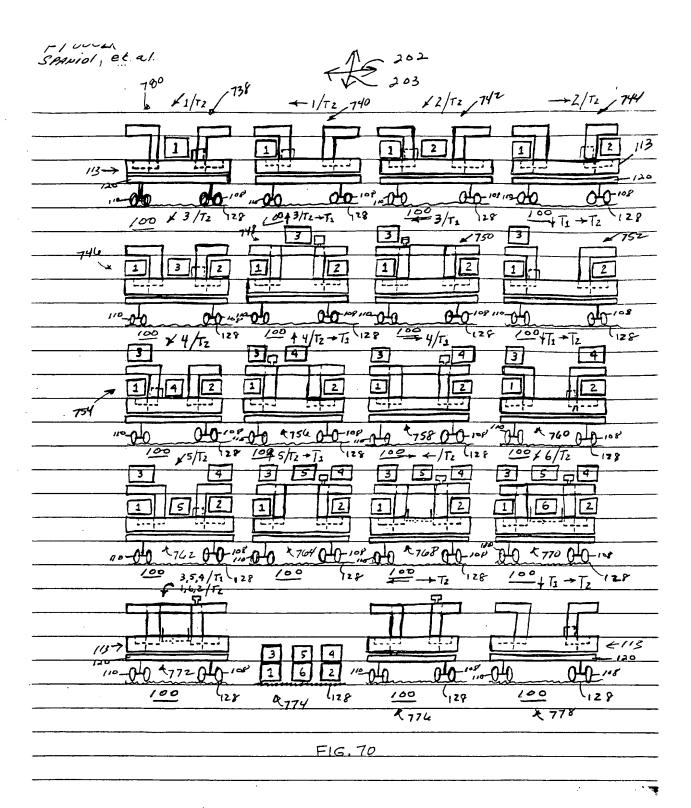
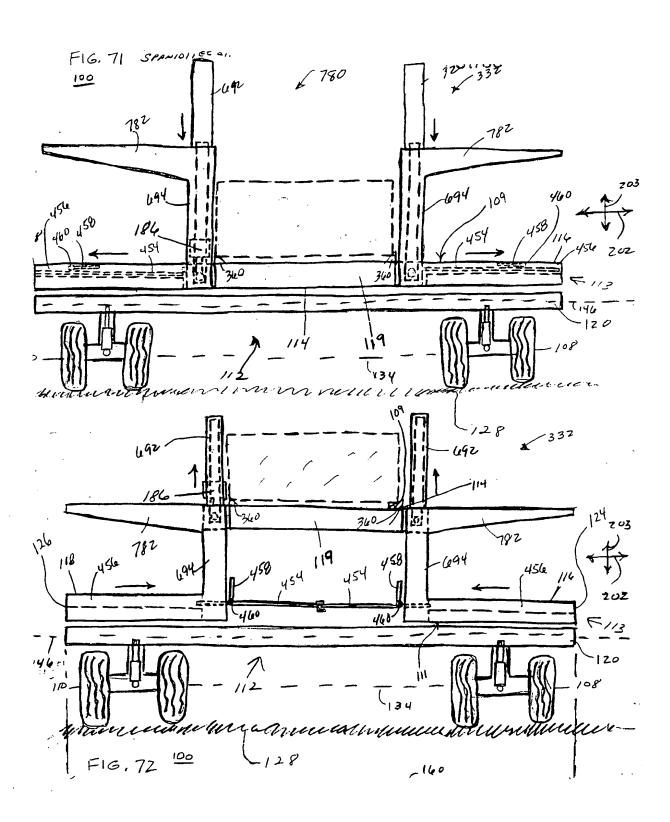
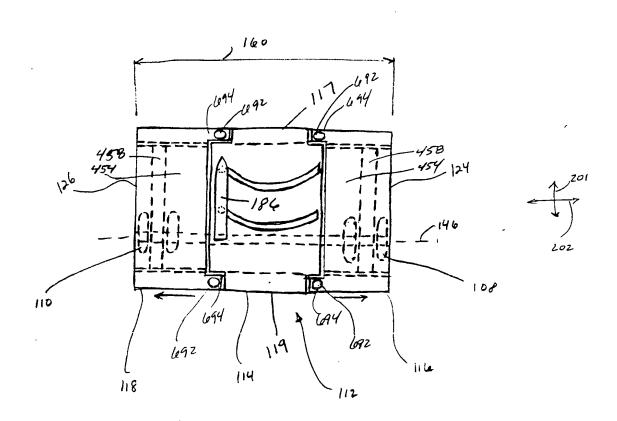


FIG. 49 (cont.)

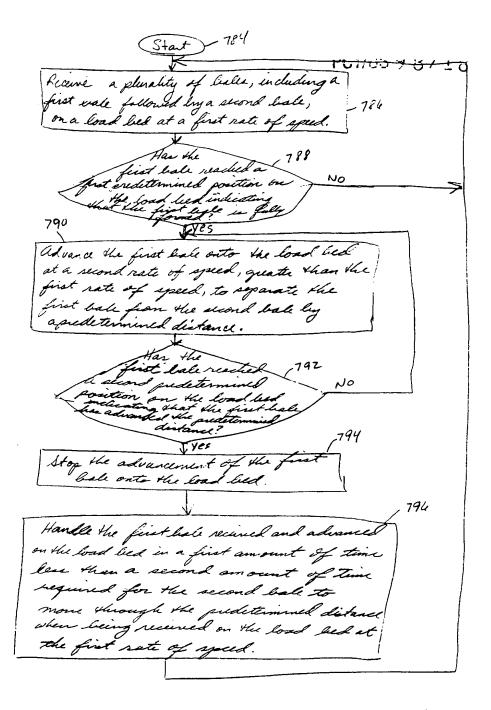




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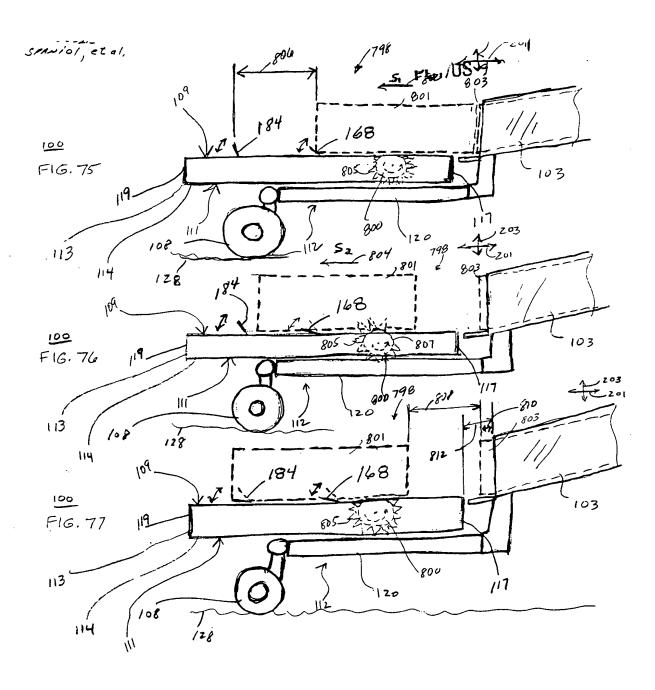


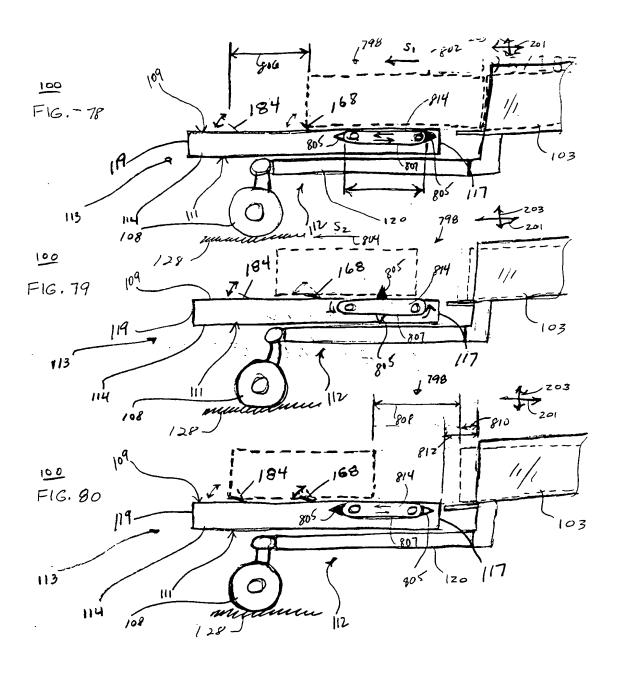
F16. 73



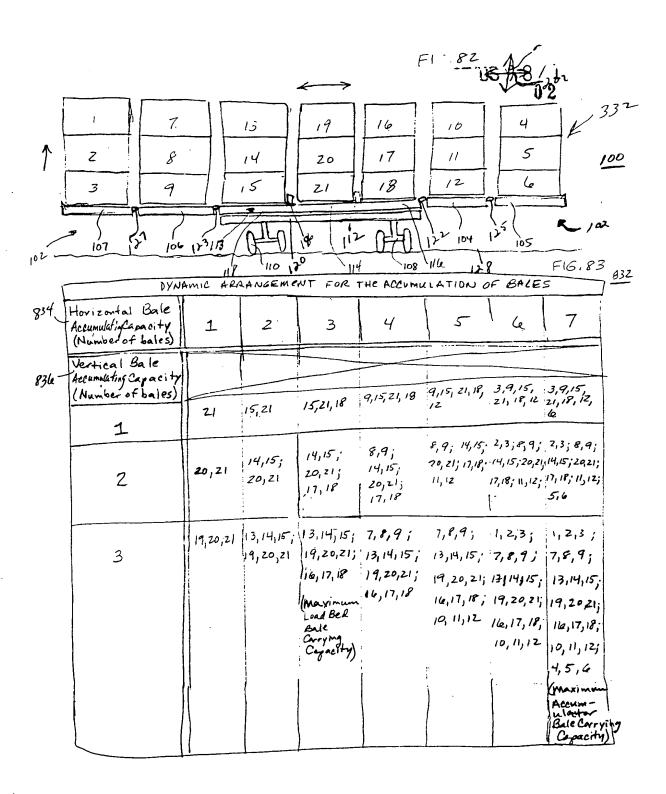
785

F16.74





Start (input received during receiring) Receiving an input condition. F16.8/ Receiving a plurality of bales \$20 on the agricultural bale accumulator Determining a dynamic arrangement for the plurality of bales received on the agricultural bale accumulator responsive to the input condition. Accumulating the plurality of bales received on the agricultural 830 bale accumulator responsive to the determined dynamic arrangement. Ready to dischar the accumulated bales tra The accumulator to a ground Discharge the accumulated bules



Leciving a simality of bales
on a load held of an
agricultural hale accumulates
as the accumulator travele
accors a ground surface having
a digue of lembuen which
varies relative to a horizontal plane.

839

me the Goad bed at presitement for positions on the load bed as the load bed as the accumulator travels across the ground surface.

Italizing the clustity of liste - 244

accumulated on the load lied

to encourage the plustity of

bales accumulated on the

load leed at the predaturnined

positions on the load leed

to remain located at the

predetermined positions on the

load leed as the accumulator

is transported across the

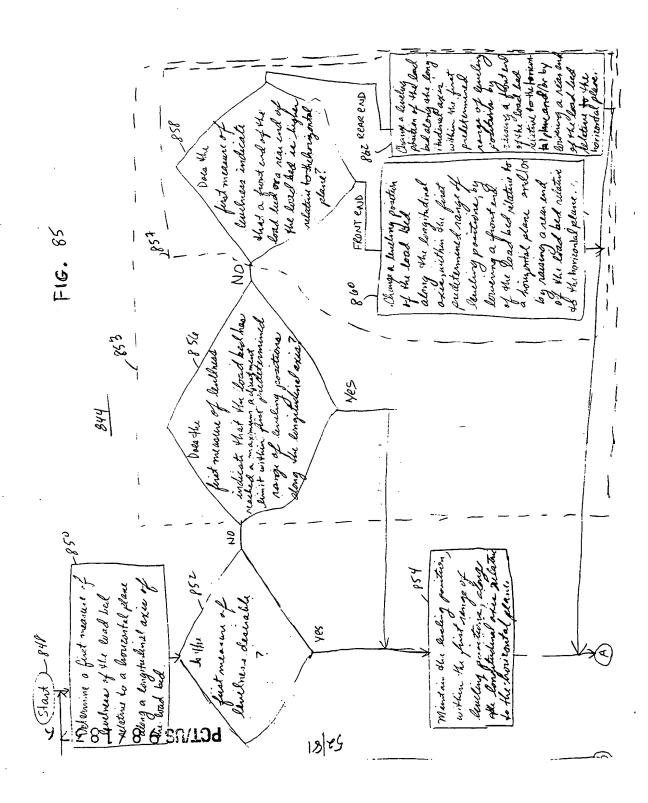
ground surface, without using a

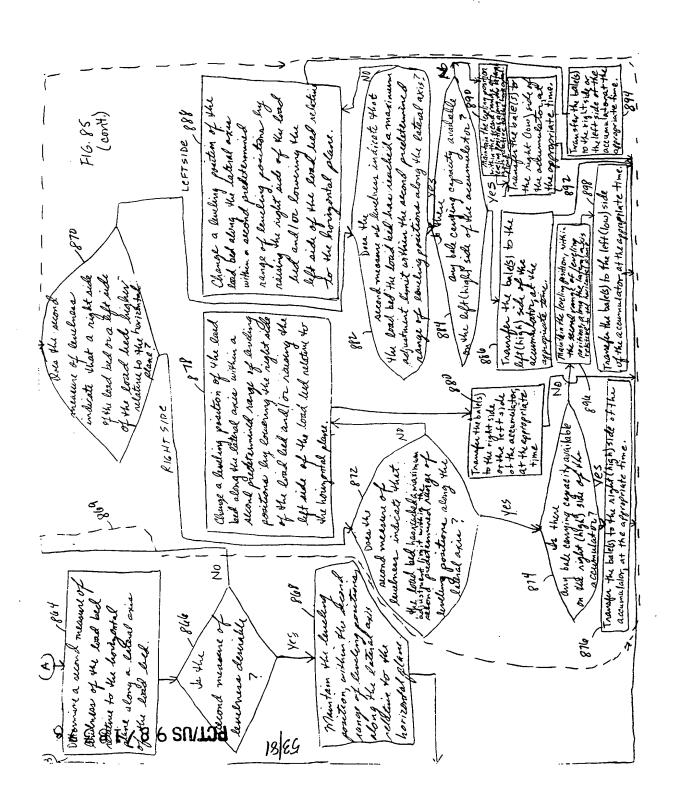
liste statistization structure permanently

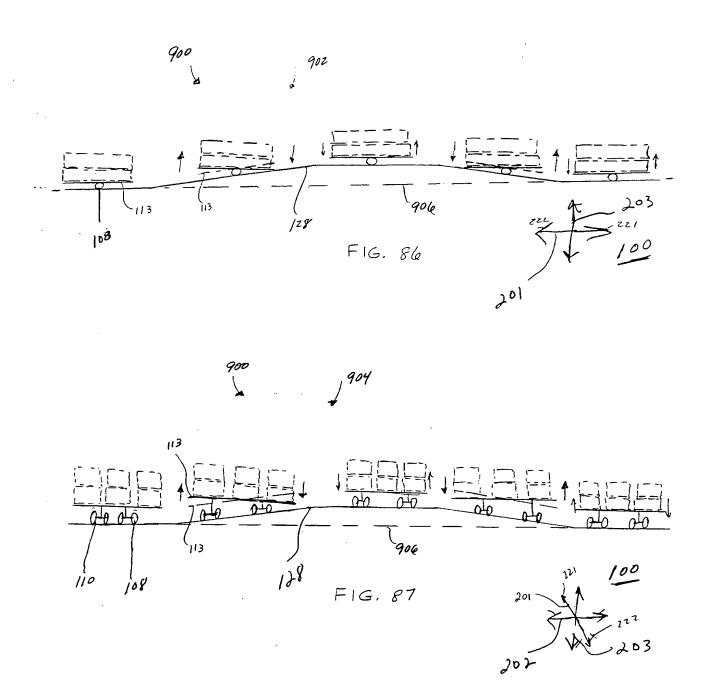
disposed decore the load leed

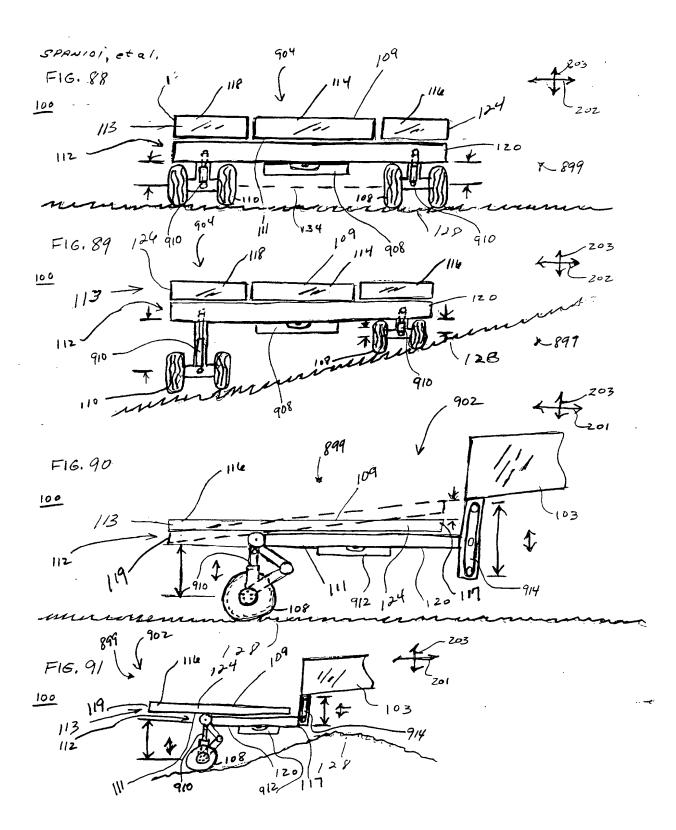
End

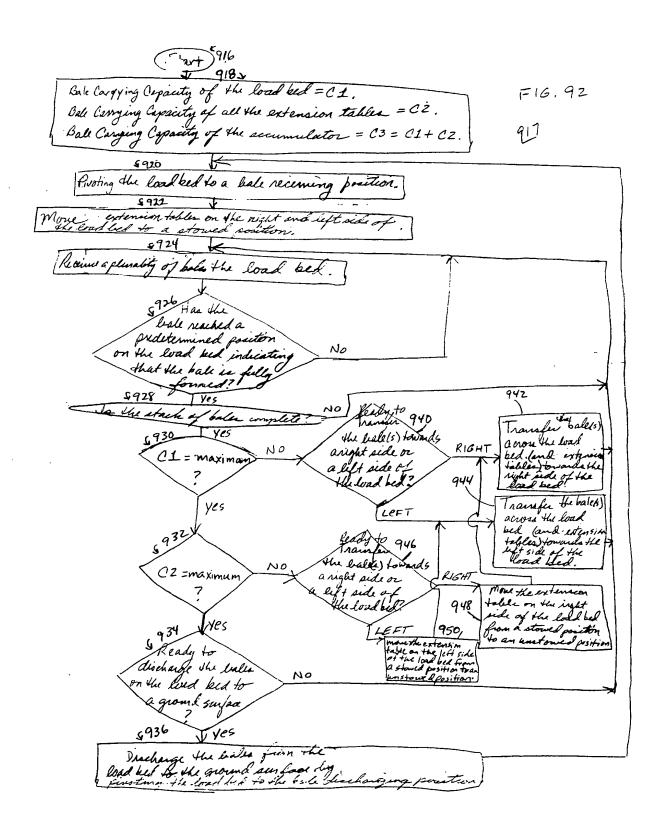
F16.84

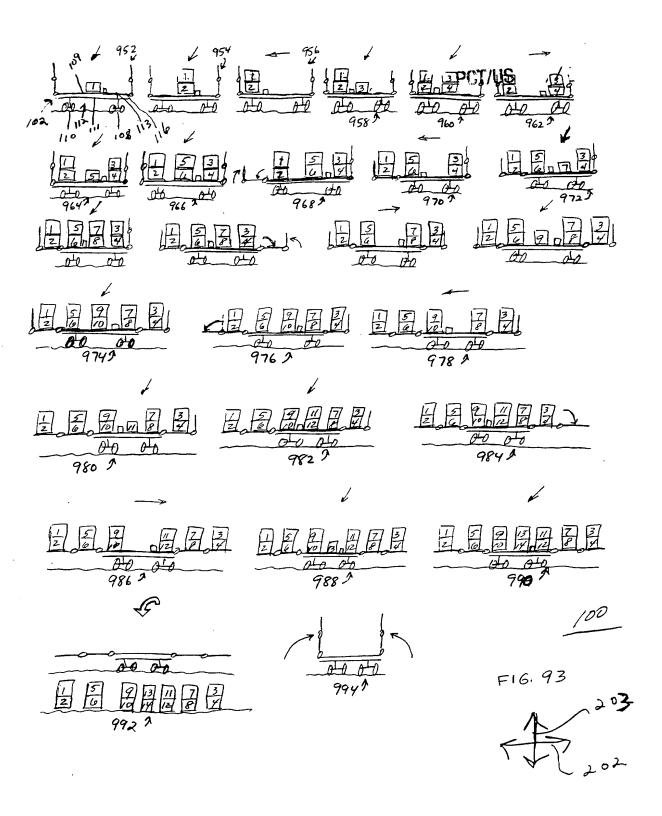


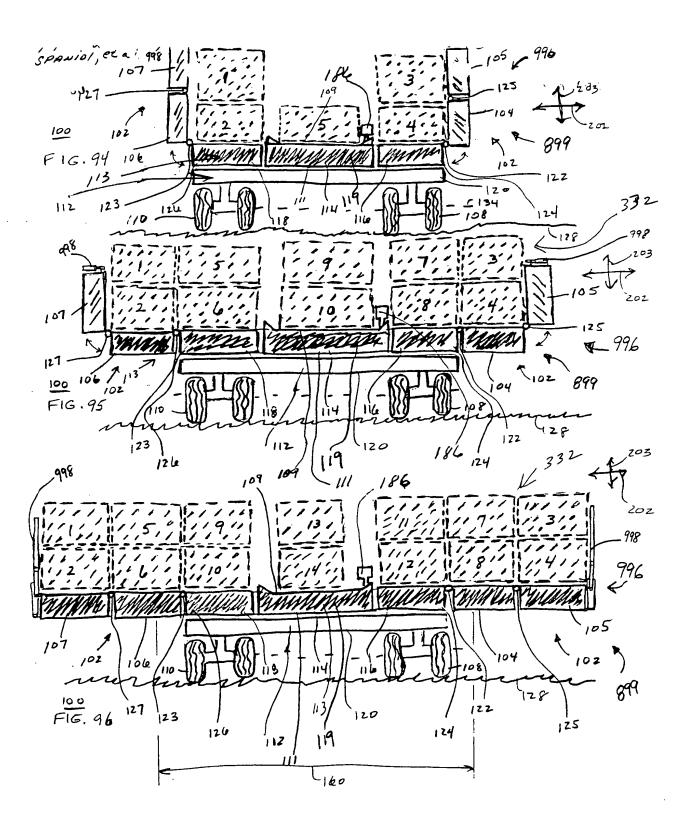


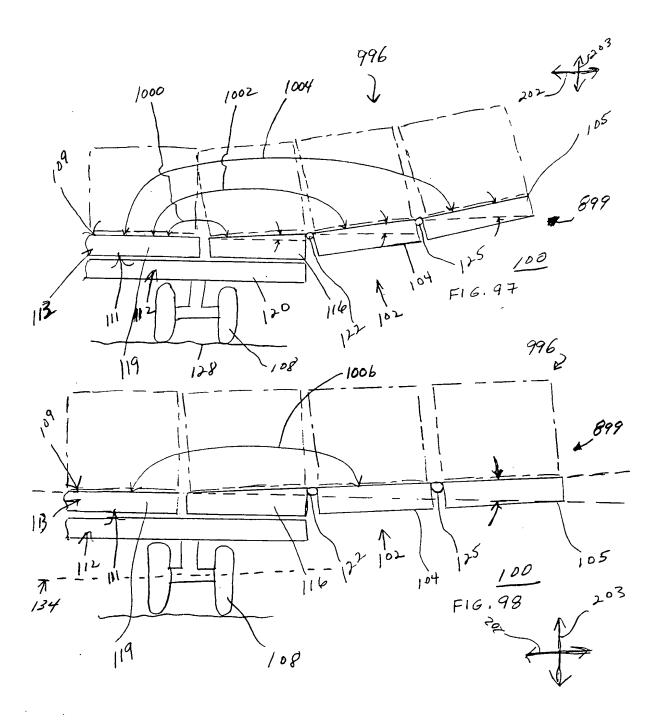


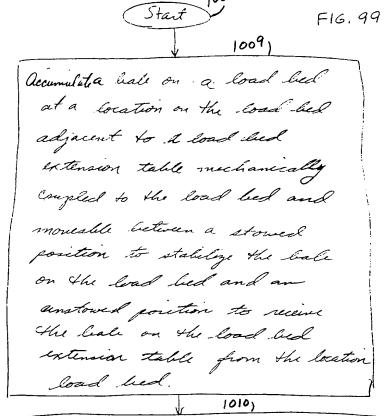












More the load hed extension table from the stowed position to the unstowed position assponsing to a counterweight force provided by a weight of the ball on the load bed at the location on the load bed adjacent to the load bed extension table and responsing to the ball being transferred from the location on the load led extension table.

Start from Step "" in Fig 92

1013,

Exert a first lives force
on the load hed extension

table to cause the

load hed extension table

to more from the unstowed

position to the stowed

position.

bold the iose wet extension table in the stowed position

Reduce a countrivinglet force provided his a weight of a hale on a load led at a location on the load hel adjust to the was her externion table.

apply the counterweight force against first bias force to substantially reduce the effect of the first line force.

Exect a second less force on the load led extension table to cause the load led extension table to move from the stowed position to the unatorical position

FIG. 100

Reliane the first lating responsive to the bale believed from the location on the local bed adjacent to the local bed extension table on to the local bed extension table on to the local bed extension table to permit the second lies force to move the local bed extension to the stored position to the unctowed position to the unctowed position,

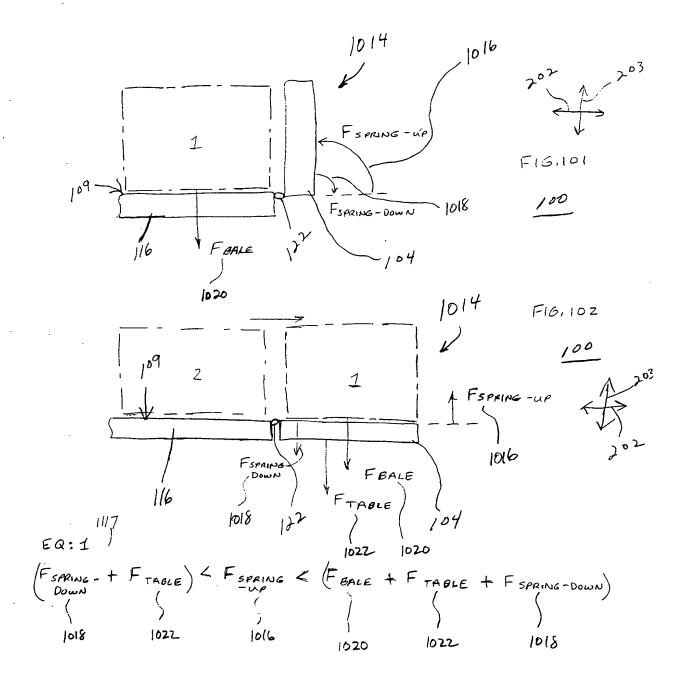
Secure a second latch to hold the load her extension table in the unstowed minters.

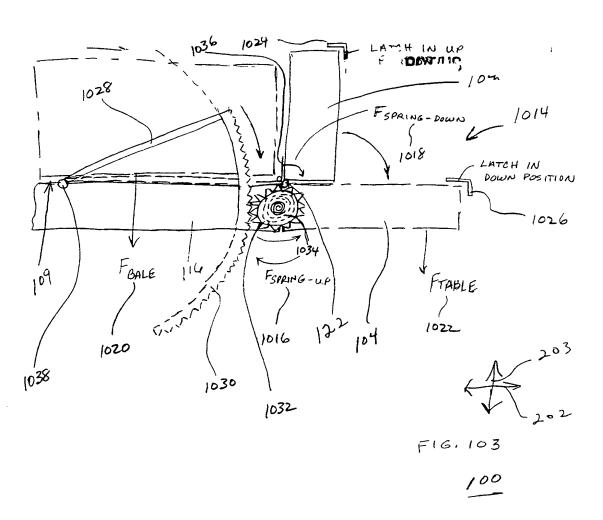
Continue to step 944 or step 948 in Fig. 92

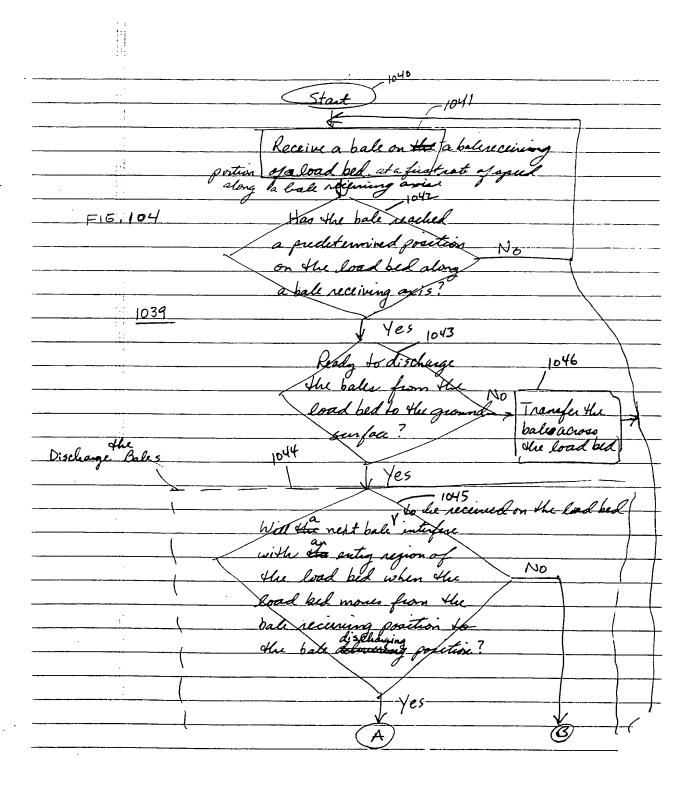
Hart from cteps 936 in freg. 92

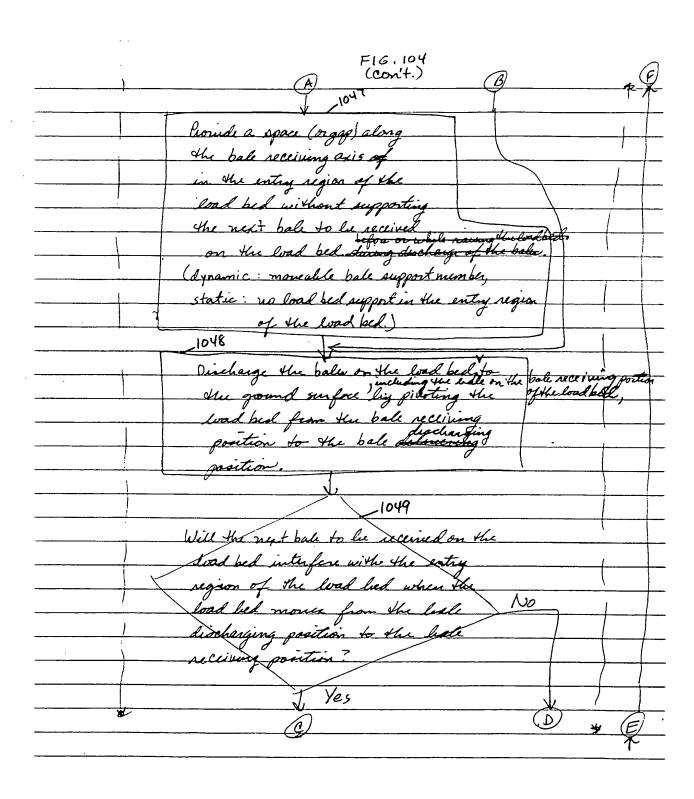
Pelease the second latch, reopension to the load bed sinoting to the leale receiving position after discharging the balls from the load bed to permit the first bein force to move the load bed extension table from the unstowed position to the stowed position.

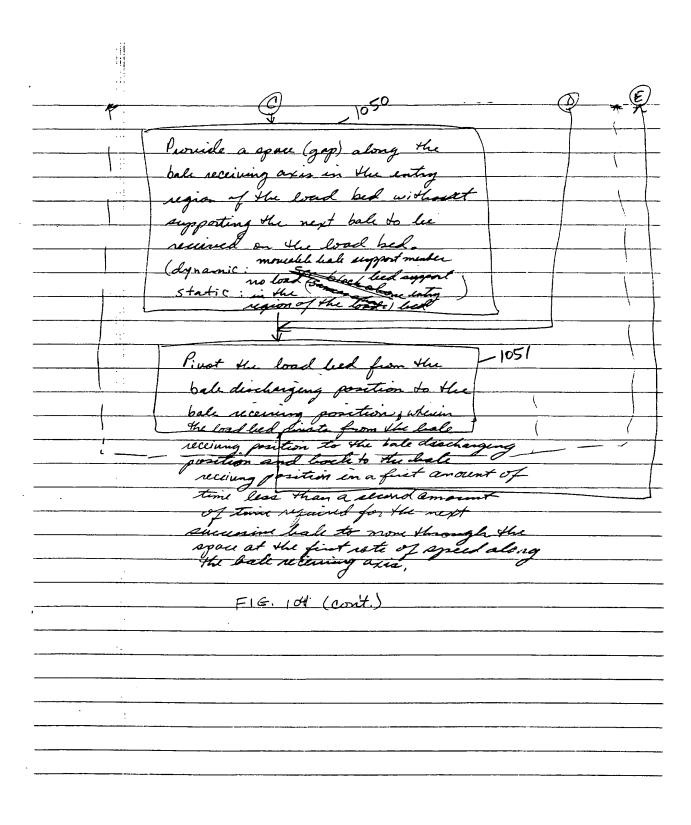
1023 Constinue to step 924 in Fig. 92

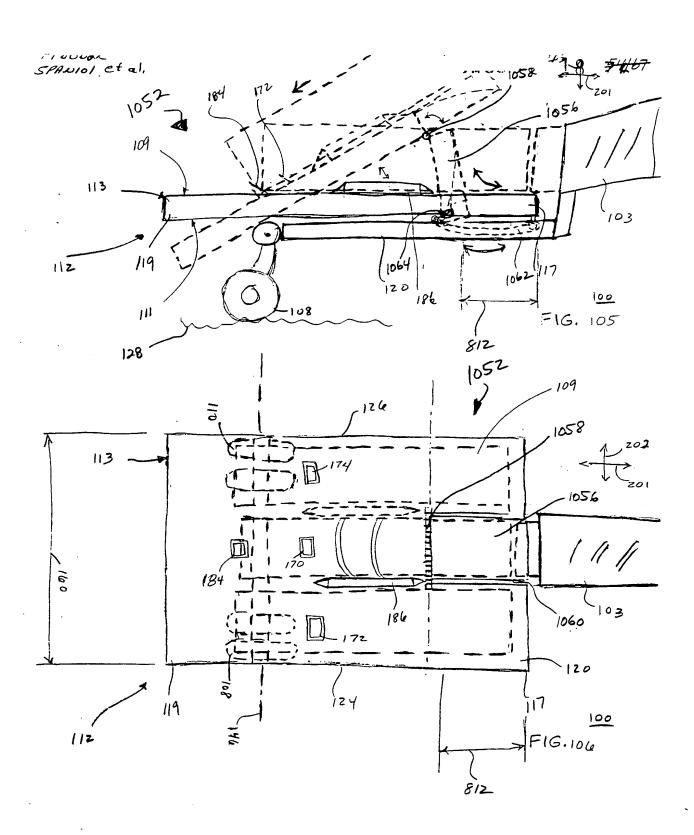


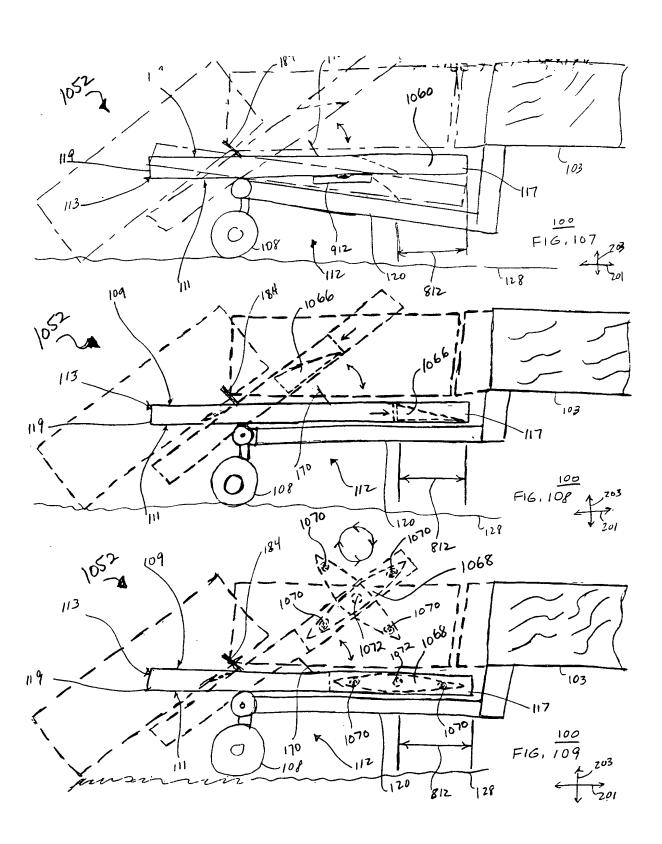


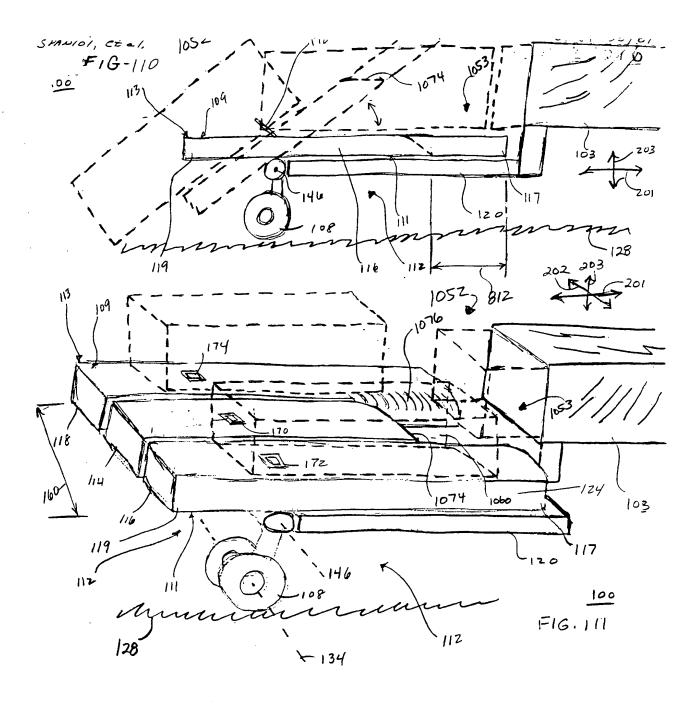


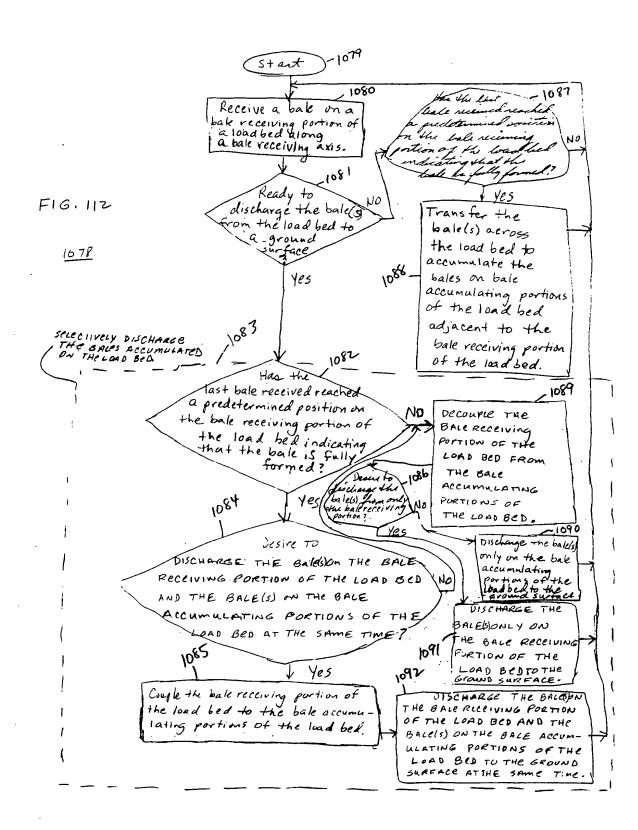


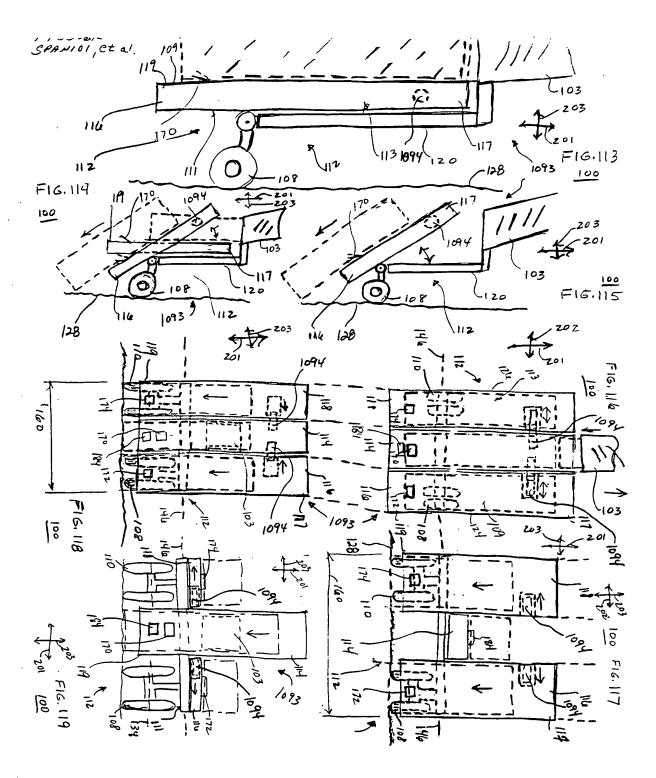








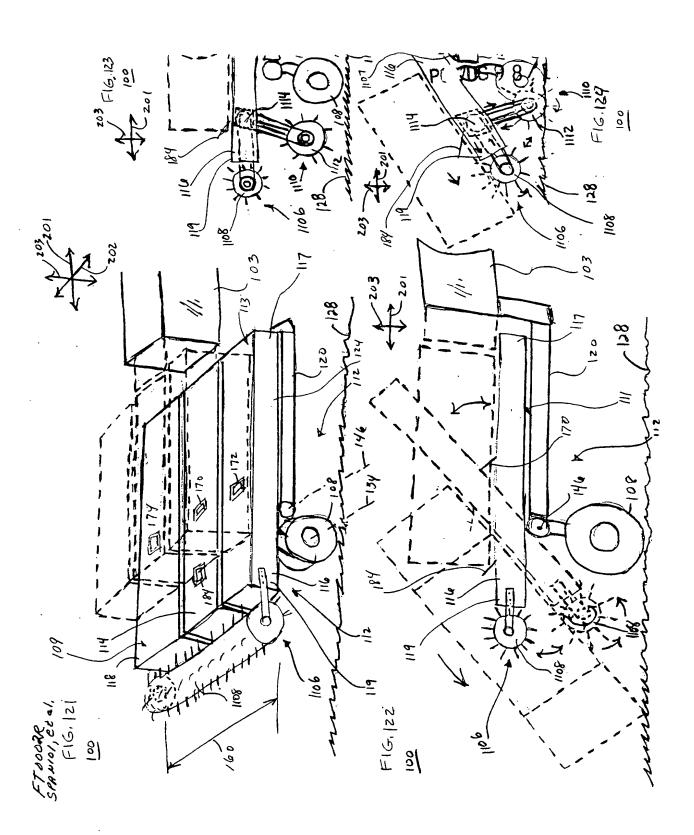


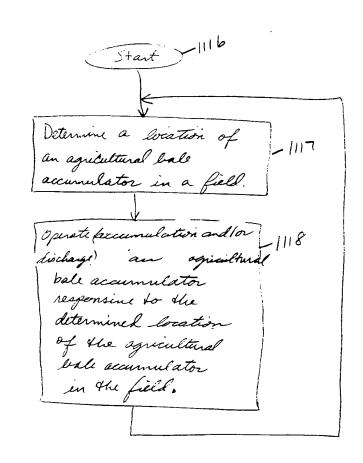


receive a hale on an 1097 agricultural liste accumulator. The hall read tion in the occur NO ting that the Form a stack of bales or 1101 letermine a rate of speed that the accumulator is traveling in a forwar 1103

1095

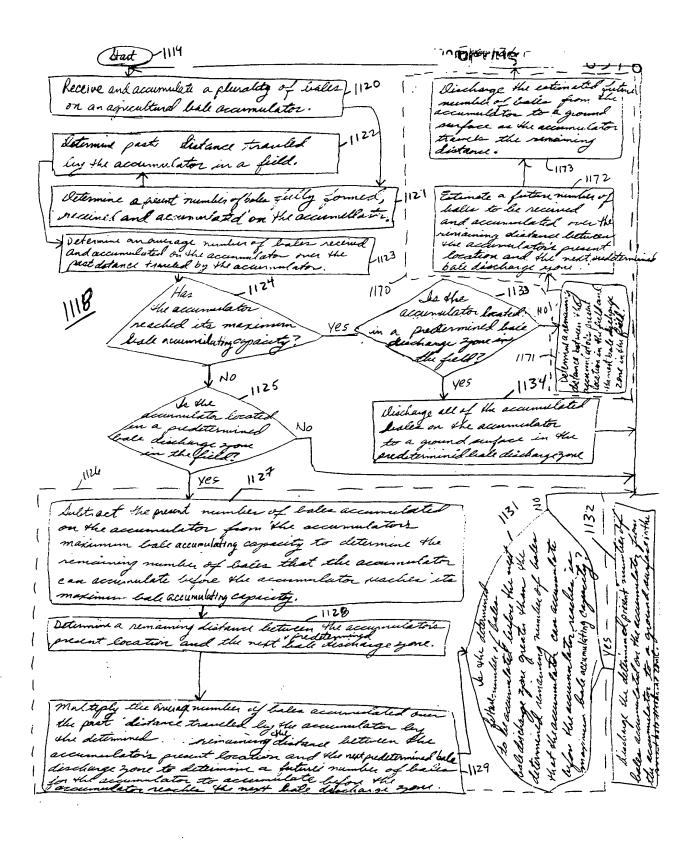
F16.120



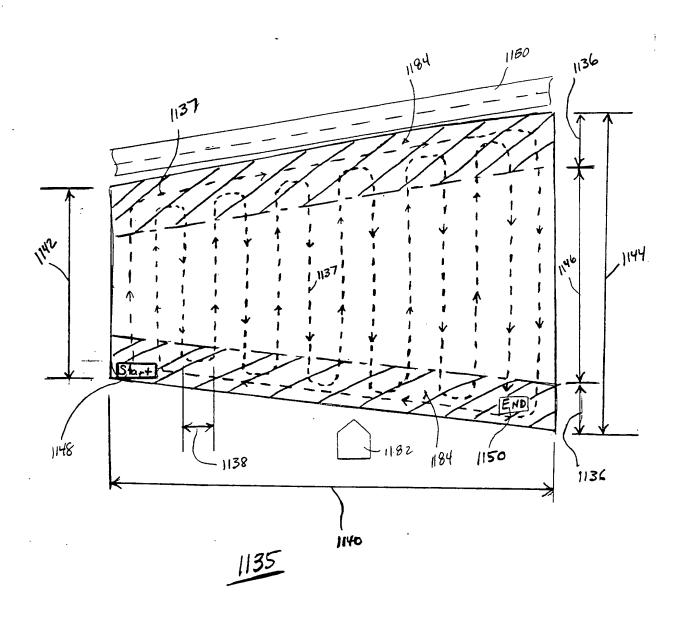


F16. 125

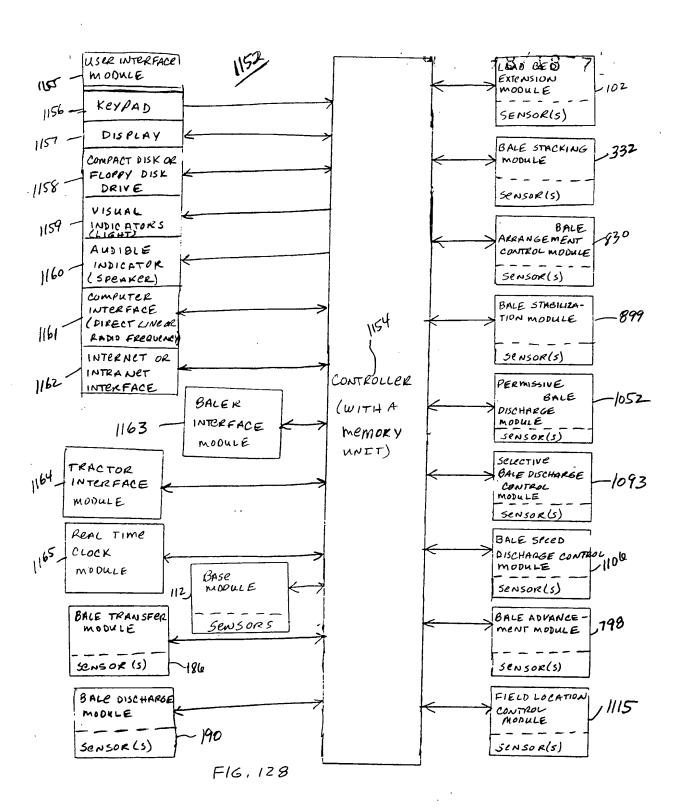


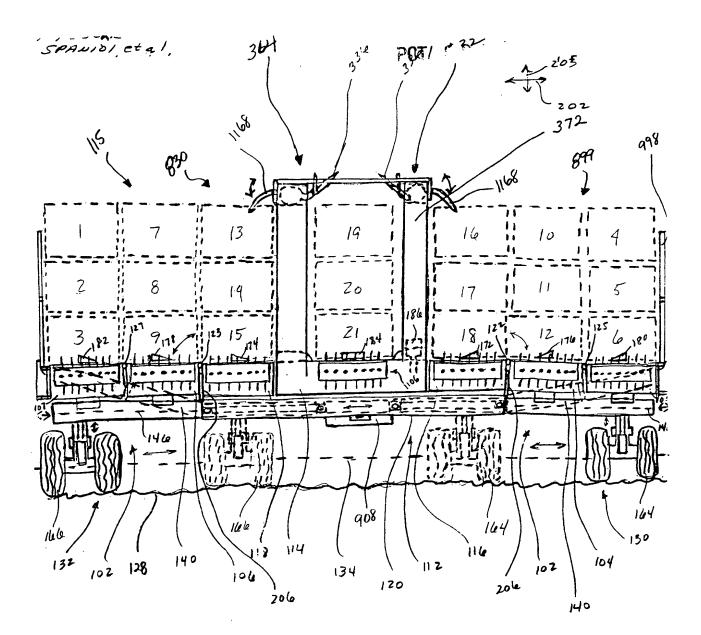


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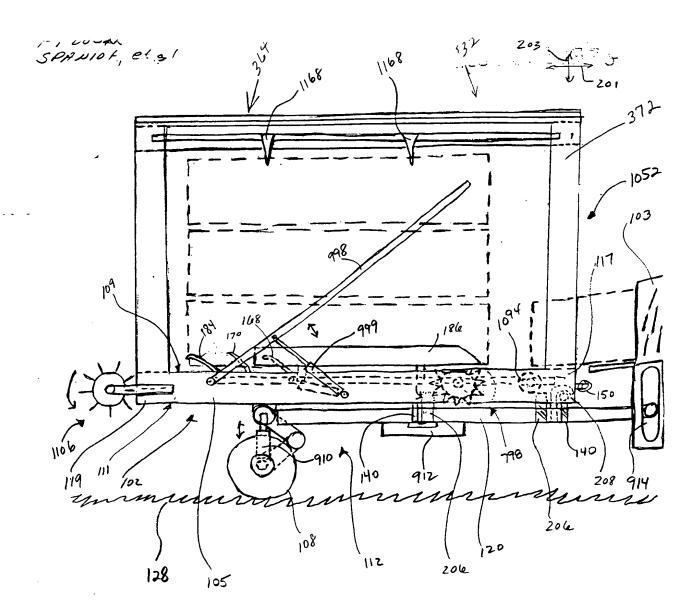


F16.127





F16.129



F16.130

